



Capability & Price List

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 2		
K212P03, K212P04, K215P01, K215P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blend Repair	-	OEM
	002	Glass Bead Peen Repair	-	OEM
	003	Repair of Copper-Nickel-Indium Coating on Dovetail	-	OEM
	004	Blend Airfoil Tip Erosion	-	OEM
	005	Tip Weld Buildup	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	007	Repair of Dovetail Room Temperature Vulcanizing (RTV) Sealant	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 3		
K643P17, K643P18, K643P19, K643P20, K643P21, K643P22, K643P23, K643P24				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blade Tip Repair in Area D	-	OEM
	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	013	Repair of Aluminum Bronze Coating on Improved Geometry Dovetails, Stages 3-5 Only	-	OEM
	014	Tip Weld Buildup	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 4		
K644P13, K644P14, K644P15, K644P16, K644P17, K644P18, K644P19, K644P20, K644P21, K644P22, K644P23, K644P24				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blade Tip Repair in Area D	-	OEM
	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	013	Repair of Aluminum Bronze Coating on Improved Geometry Dovetails, Stages 3-5 Only	-	OEM
	014	Tip Weld Buildup	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 5		
K645P13, K645P14, K645P15, K645P16, K645P17, K645P18, K645P19, K645P20, K645P21, K645P22, K645P23, K645P24				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blade Tip Repair in Area D	-	OEM
	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	013	Repair of Aluminum Bronze Coating on Improved Geometry Dovetails, Stages 3-5 Only	-	OEM
	014	Tip Weld Buildup	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 6		
K615P01, K615P02, K615P03, K615P04, K615P05, K615P06, K615P07, K615P08, K615P09, K615P10, K615P11, K615P12, K616P05, K615P13, K615P14, K615P15, K615P16, K616P06, K616P07, K616P08, K616P09, K616P10, K616P11, K616P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blade Tip Repair in Area D	-	OEM
	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	004	Repair of Copper-Nickel-Indium Coated Dovetail	-	OEM
	005	Repair of Replacement of Dovetail Solid Film Lubricant	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
K657P04, K657P05, K657P06, K657P07, K657P08, K715P05, K715P06, K715P07, K715P08, K715P09, K715P10, K715P11, K715P12, K715P13, K715P14, K715P15, K715P16, K717P05, K717P08, K715P17, K715P18, K715P19, K715P20, K717P06, K717P07, K657P01, K657P02, K657P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	001	Blade Tip Repair in Area D	-	OEM
	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	004	Repair of Copper-Nickel-Indium Coated Dovetail	-	OEM
	005	Repair of Replacement of Dovetail Solid Film Lubricant	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 8		
K658P05, K658P06, K658P07, K658P08, K818P05, K818P06, K818P07, K818P08, K818P09, K818P13, K818P14, K818P15, K818P16, K818P10, K818P11, K818P12, K818P17, K818P18, K818P19, K818P20, K658P01, K658P02, K658P03, K658P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	004	Repair of Copper-Nickel-Indium Coated Dovetail	-	OEM
	005	Repair of Replacement of Dovetail Solid Film Lubricant	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 9		
K919P05, K919P06, K919P07, K919P08, K919P09, K919P10, K919P11, K919P12, K919P13, K919P14, K919P15, K919P16, K919P17, K919P18, K919P19, K919P20				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	004	Repair of Copper-Nickel-Indium Coated Dovetail	-	OEM
	005	Repair of Replacement of Dovetail Solid Film Lubricant	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM



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Tel No: +6 03 61453600

Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 10		
K088P07, K088P08, K088P10, K090P01, K090P02, K090P03, K090P04, K090P05, K090P06, K090P07, K090P08, K090P09, K090P10, K090P12, K090P13, K090P14, K090P15, K090P16, K088P09, K090P11				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 11		
JAK190P03, K188P19, K188P22, K190P01, K190P02, K190P03, K190P04, K190P05, K190P08, K190P09, K190P10, K190P11, K190P12, K188P21, K190P13, K190P14, K190P15, K190P16, K188P15, K188P16, K188P17, K188P18, K188P20, K190P06, K190P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 12		
K289P07, K289P08, K289P09, K289P10, K289P11, K289P15, K289P16, K289P17, K289P18, K289P12, K289P14, K289P13, K289P23				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 13		
K388P11, K388P12, K388P13, K388P14, K388P15, K388P16, K388P17, K388P18				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 14		
K488P07, K488P08, K488P09, K488P10, K488P11, K488P12, K488P13, K488P14				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Standard Repair	002	Blend Repair	-	OEM
	003	Glass Bead Peen Repair	-	OEM
	006	Shotpeen Repair Of The Dovetails	-	OEM
	009	Tip Weld Buildup	-	OEM
Extended Repair - CWR	012	Chord Restoration	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 1</u>		
K186P04, K461P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 2</u>		
K286P04, K462P02, K462P01, K232P01				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 3</u>		
K344P04, K463P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 4</u>		
K445P04, K464P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 5</u>		
K465P03, K575P02, K546P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-32-03		HPC Vane Stage 6		
K466P01, K466P02, K466P03, K466P04, K466P05, K466P06, K600P31, K600P32, K600P34, K600P35, K600P36, K600P45, K600P46, K600P48, K600P49, K600P50, K600P52, K600P38, K236P01, K236P02, K236P03, K236P04, K236P05, K236P06				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
ATA Chapter: 72-32-03		HPC Vane Stage 7		
K467P01, K467P02, K467P03, K467P04, K779P34, K779P35, K779P36, K779P37, K779P62, K779P63, K779P64, K779P65, K779P66, K779P38, K237P01, K237P02, K237P03, K237P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
ATA Chapter: 72-32-03		HPC Vane Stage 8		
K468P01, K468P02, K468P03, K468P04, K808P09, K808P11, K808P12, K808P14, K808P15, K808P16, K808P17, K808P18, K808P10, K238P01, K238P02, K238P03, K238P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-32-03 HPC Vane Stage 9				
K239P02, K469P01, K469P02, K469P03, K469P04, K469P05, K469P06, K900P08, K900P09, K900P10, K900P11, K900P12, K900P14, K900P16, K239P01, K239P03, K239P04, K239P05, K239P06				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
ATA Chapter: 72-32-03 HPC Vane Stage 10				
K012P01, K012P02, K012P03, K012P04, K012P05, K012P07, K012P09, K240P03, K240P05, K470P01, K470P02, K470P03, K470P04, K470P05, K470P06, K240P01, K240P02, K240P04, K240P06				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
ATA Chapter: 72-32-03 HPC Vane Stage 11				
K182P36, K182P37, K182P38, K182P41, K182P42, K182P63, K182P64, K182P65, K182P68, K182P69, K182P77, K182P79, K182P80, K182P81, K182P82, K182P83, K182P84, K182P85, K182P86, K241P02, K241P06, K471P01, K471P02, K471P03, K471P04, K471P15, K471P16, K471P17, K471P18, K182P78, K241P01, K241P03, K241P04, K241P05, K241P07, K241P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
Extended Repair 1	SB 72-1118	Stage 11 Vane Slot Inspection and Copper-Nickel-Indium Vanes	-	OEM



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Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-32-03		HPC Vane Stage 12		
K200P12, K200P13, K200P14, K200P15, K200P16, K200P17, K200P18, K242P02, K472P01, K472P02, K472P03, K472P04, K472P05, K472P06, K242P01, K242P03, K242P04, K242P05, K242P06				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
ATA Chapter: 72-32-03		HPC Vane Stage 13		
K027P01, K027P02, K027P04, K027P05, K027P06, K027P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
ATA Chapter: 72-34-19		HPC Vane Stage 14		
K046P07, K046P08, K047G02, K688P43, K688P45, K688P52, K688P53				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Replacement of Spray Coat on OGV Dovetail	-	OEM
ATA Chapter: 72-32-02		HPC Vane Stage IGV		
K086P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-57-01		LPT Blade Stage 1		
9373M31P04, 9373M31P05, 1536M21P02, 1536M21P01, 1536M21P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	010	Strip Aluminide Coating	-	OEM
Full Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	007	CMF & Interlock & Seal Teeth Repair	-	OEM
	010	Strip Aluminide Coating	-	OEM
Extended Repair 1	008	Replace Aluminide Coating	-	OEM
ATA Chapter: 72-57-01		LPT Blade Stage 2		
9373M32P04, 9373M32P05, 1536M22P01, 1536M22P02, 1536M22P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	010	Strip Aluminide Coating	-	OEM
Full Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	007	CMF & Interlock & Seal Teeth Repair	-	OEM
	010	Strip Aluminide Coating	-	OEM
Extended Repair 1	008	Replace Aluminide Coating	-	OEM



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No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-57-01		LPT Blade Stage 3		
9373M33P03, 9373M33P05, 9373M33P06, 9373M33P07, 9373M33P08, 9373M33P09, 9373M33P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	010	Strip Aluminide Coating	-	OEM
Full Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	007	CMF & Interlock & Seal Teeth Repair	-	OEM
	010	Strip Aluminide Coating	-	OEM
Extended Repair 1	008	Replace Aluminide Coating	-	OEM
Extended Repair 2	SB 72-0843	Eddy Current Inspection Stage 3	-	OEM
ATA Chapter: 72-57-01		LPT Blade Stage 4		
9373M34P03, 9373M34P04, 9373M34P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
Full Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	007	CMF & Interlock & Seal Teeth Repair	-	OEM
Extended Repair 1	013	Replace Chromide Coating	-	OEM
Extended Repair 2	SB 72-1446	Stage 4 CMF Modification	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-57-01</u>		<u>LPT Blade Stage 5</u>		
9373M35P03, 9373M35P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
Full Repair	001	Blend Airfoil	-	OEM
	002	Oxidation & Corrosion Removal	-	OEM
	003	Intermediate Oxidation & Corrosion Removal	-	OEM
	004	Heavy Oxidation & Corrosion Removal	-	OEM
	005	Blend Dovetail	-	OEM
	006	Pre-Twist	-	OEM
	007	CMF & Interlock & Seal Teeth Repair	-	OEM
Extended Repair 1	013	Replace Chromide Coating	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-01		HPC Blade Stage 1		
(2D) P191P06, P191P10				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
(2D) P122P02, P122P07, P132P03, P132P04, P132P05, P132P10, P132P11, P132P12, P142P02, P142P03, P142P04, P142P05, P102P04				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	011	Trailing Edge Fillet/Platform Blend Repair		OEM
	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair		OEM
Extended Repair 2	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 3	014	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)		OEM
ATA Chapter: 72-31-02		HPC Blade Stage 2		
(3D) P332P06				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	011	Trailing Edge Fillet/Platform Blend Repair		OEM
	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair		OEM
Extended Repair 2	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)		OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 3		
(2D) P103P03, P103P04, P103P05, P103P09, P103P10, P103P11, P103P13, P103P14, P103P15				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 3	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair		OEM
(3D) P333P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair		OEM
Extended Repair 2	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)		OEM
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(2D) P104P01, P104P02, P104P03, P104P04, P104P06, P104P07, P104P08, P104P09, P104P10, P104P11, P104P12, P104P13, P104P34, P104P35, P104P36, P104P37, P104P38, P104P39, P104P40, P104P41, P104P44, P104P43, P104P45, P104P46, P104P47, P104P48, P104P49, P104P42				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P334P09, P334P11, P334P10, P334P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
Extended Repair 1	013	Tip Weld Repair (3D Airfoil)		OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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47810 Petaling Jaya
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Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 5		
<small>(2D) P105P01, P105P02, P105P03, P105P04, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P14, P105P15, P105P16, P105P17, P105P22, P105P23, P105P24, P105P25, P105P34, P105P35, P105P36, P105P37, P105P38, P105P39, P105P40, P105P41, P105P42, P105P43, P105P46, P105P47, P105P48, P105P49, P105P44, P105P45</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<small>(3D) P335P10, P335P11, P335P12, P335P09</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 6		
<small>(2D) P106P01, P106P02, P106P03, P106P04, P106P06, P106P07, P106P08, P106P09, P106P11, P106P12, P106P13, P106P18, P106P19, P106P20, P106P21, P106P30, P106P31, P106P32, P106P33, P106P34, P106P35, P106P36, P106P37, P106P39, P106P40, P106P41, P106P42, P106P43, P106P44, P106P45, P106P38, P106P10</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<small>(3D) P336P09, P336P10, P336P11, P336P12</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 7		
<small>(2D) P107P01, P107P02, P107P03, P107P04, P107P06, P107P07, P107P08, P107P09, P107P10, P107P11, P107P12, P107P13, P107P18, P107P19, P107P20, P107P21, P107P30, P107P31, P107P32, P107P33, P107P34, P107P35, P107P36, P107P37, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43, P107P44, P107P45</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<small>(3D) P337P09, P337P10, P337P12, P337P11</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
Extended Repair 1	013	Tip Weld Repair (3D Airfoil)	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)		OEM
ATA Chapter: 72-31-03		HPC Blade Stage 8		
<small>(2D) P108P01, P108P02, P108P03, P108P04, P108P06, P108P07, P108P08, P108P09, P108P10, P108P11, P108P12, P108P13, P108P18, P108P19, P108P20, P108P21, P108P30, P108P31, P108P32, P108P33, P108P34, P108P35, P108P36, P108P37, P108P38, P108P39, P108P42, P108P43, P108P44, P108P45, P108P40, P108P41</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<small>(3D) P338P10, P338P11, P338P12, P338P09</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
Extended Repair 1	013	Tip Weld Repair (3D Airfoil)		OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 9		
<small>(2D) P109P01, P109P02, P109P03, P109P04, P109P06, P109P07, P109P08, P109P09, P109P10, P109P11, P109P12, P109P13, P109P18, P109P19, P109P20, P109P21, P109P30, P109P31, P109P32, P109P33, P109P34, P109P35, P109P36, P109P37, P109P39, P109P40, P109P41, P109P42, P109P43, P109P44, P109P45, P109P50, P109P51, P109P52, P109P53, P109P38</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-01</u>		<u>LPT Blade Stage 1</u>		
301-330-112-0, 301-330-113-0, 301-330-114-0, 301-330-115-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-Twist Angle	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-Twist Angle	-	OEM
	004	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	005	Recondition of Seal Teeth with CM64	-	OEM
Extended Repair 1	002	Recondition of Aluminide Coating (No Touch-Up)	-	OEM
Extended Repair 2	009	Recondition of Plasma Spray Seal Teeth	-	OEM
Extended Repair 3	055	Overcoating of the Vapor Phase Aluminization Protection	-	OEM
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 2</u>		
301-330-213-0, 301-330-214-0, 301-330-217-0, 301-330-218-0, 301-330-221-0, 301-330-222-0, 301-330-215-0, 301-330-216-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	018	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	003	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	006	Recondition of Seal Teeth with CM64	-	OEM
	008	Recondition (conversion) of Hard Face/Mate Face to CM64 from Originally Hard Faces Manufactured with RBD 191	-	OEM
	018	Molten Salt	-	OEM
	Extended Repair 1	017	Recondition of Plasma Spray Seal Teeth	-
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 3</u>		
301-330-317-0, 301-330-320-0, 301-330-321-0, 301-330-322-0, 301-330-325-0, 301-330-326-0, 301-330-315-0, 301-330-316-0, 301-330-319-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	018	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	004	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	006	Recondition of Seal Teeth with CM64	-	OEM
	009	Recondition (conversion) of Hard Face/Mate Face to CM64 from Originally Hard Faces Manufactured with RBD 191	-	OEM
	018	Molten Salt	-	OEM
Extended Repair 1	017	Recondition of Plasma Spray Seal Teeth	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-3

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 4</u>		
301-330-425-0, 301-330-428-0, 301-330-430-0, 301-330-431-0, 301-330-433-0, 301-330-434-0, 301-330-435-0, 301-330-423-0, 301-330-427-0, 301-330-436-0, 301-330-439-0, 301-330-437-0, 301-330-438-0, 301-330-421-0, 301-330-429-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	018	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	002	Resetting of Pre-Twist Angle	-	OEM
	005	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	006	Recondition of Seal Teeth with CM64	-	OEM
	007	Recondition of Hard Face/Mate Face with T800 and Radii with Inconel 625	-	OEM
	010	Recondition (conversion) of Hard Face/Mate Face to T800 from Originally Hard Faces Manufactured with RBD 191 or CM64	-	OEM
	018	Molten Salt	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5A

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-01		HPC Blade Stage 1		
(2D) P161P03, P161P04, P161P07, P161P08, P161P09, P161P10, P161P11, P191P06, P191P08, P191P09, P191P10				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
ATA Chapter: 72-31-02		HPC Blade Stage 2		
(2D) P122P02, P122P07, P132P03, P132P04, P132P05, P132P10, P132P11, P132P12, P142P02, P142P03, P142P04, P142P05, P102P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 3		
(2D) P103P03, P103P04, P103P05, P103P09, P103P10, P103P11, P103P13, P103P14, P103P15				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 3	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(2D) P104P01, P104P02, P104P03, P104P04, P104P06, P104P07, P104P08, P104P09, P104P10, P104P11, P104P12, P104P13, P104P30, P104P31, P104P32, P104P33, P104P34, P104P35, P104P36, P104P37, P104P38, P104P39, P104P40, P104P41, P104P44, P104P43, P104P45, P104P46, P104P47, P104P48, P104P49, P104P42				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM



Capability & Price List

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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5A

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(2D) P105P01, P105P02, P105P03, P105P04, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P14, P105P15, P105P16, P105P17, P105P22, P105P23, P105P24, P105P25, P105P34, P105P35, P105P36, P105P37, P105P38, P105P39, P105P40, P105P41, P105P42, P105P43, P105P46, P105P47, P105P48, P105P49, P105P44, P105P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 6		
(2D) P106P01, P106P02, P106P03, P106P04, P106P06, P106P07, P106P08, P106P09, P106P11, P106P12, P106P13, P106P18, P106P19, P106P20, P106P21, P106P30, P106P31, P106P32, P106P33, P106P34, P106P35, P106P36, P106P37, P106P39, P106P40, P106P41, P106P42, P106P43, P106P44, P106P45, P106P38, P106P10				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chrome Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(2D) P107P01, P107P02, P107P03, P107P04, P107P06, P107P07, P107P08, P107P09, P107P10, P107P11, P107P12, P107P13, P107P18, P107P19, P107P20, P107P21, P107P30, P107P31, P107P32, P107P33, P107P34, P107P35, P107P36, P107P37, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43, P107P44, P107P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chrome Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 8		
(2D) P108P01, P108P02, P108P03, P108P04, P108P06, P108P07, P108P08, P108P09, P108P10, P108P11, P108P12, P108P13, P108P18, P108P19, P108P20, P108P21, P108P30, P108P31, P108P32, P108P33, P108P34, P108P35, P108P36, P108P37, P108P38, P108P39, P108P42, P108P43, P108P44, P108P45, P108P40, P108P41				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chrome Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5A

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 9		
<small>(2D) P109P01, P109P02, P109P03, P109P04, P109P06, P109P07, P109P08, P109P09, P109P10, P109P11, P109P12, P109P13, P109P18, P109P19, P109P20, P109P21, P109P30, P109P31, P109P32, P109P33, P109P34, P109P35, P109P36, P109P37, P109P39, P109P40, P109P41, P109P42, P109P43, P109P44, P109P45, P109P38</small>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chrome Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blend & Contour of Airfoil Leading Edge	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5A

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-54-01		LPT Blade Stage 1		
336-003-504-0, 336-003-506-0, 336-003-507-0, 336-003-508-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Full Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	005	Recondition of Seal Teeth with CM64	-	OEM
	007	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Extended Repair 1	006	Recondition of Aluminide Coating (No Touch-up)	-	OEM
Extended Repair 2	004	Recondition of Plasma Spray Seal Teeth	-	OEM
Extended Repair 3	055	Overcoating of the SVPA Protection on the LPT Blades	-	OEM
ATA Chapter: 72-54-02		LPT Blade Stage 2		
336-003-604-0, 336-003-605-0, 336-003-608-0, 336-003-612-0, 336-003-650-0, 336-003-610-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	010	Corrosion Removal on LPT Blades Root by Blending	-	OEM
	028	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	004	Recondition of Seal Teeth with CM64	-	OEM
	005	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	010	Corrosion Removal on LPT Blades Root by Blending	-	OEM
	028	Molten Salt	-	OEM
Extended Repair 1	002	Recondition of Plasma Spray Seal Teeth	-	OEM
ATA Chapter: 72-54-02		LPT Blade Stage 3		
336-003-702-0, 336-003-703-0, 336-003-706-0, 336-003-708-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	011	Corrosion Removal on LPT Blades Root by Blending	-	OEM
	028	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	004	Recondition of Seal Teeth with CM64	-	OEM
	006	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	011	Corrosion Removal on LPT Blades Root by Blending	-	OEM
	028	Molten Salt	-	OEM
Extended Repair 1	002	Recondition of Plasma Spray Seal Teeth	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5A

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 4</u>		
336-003-802-0, 336-003-803-0, 336-003-821-0, 336-003-822-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	028	Molten Salt	-	OEM
Full Repair	001	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	004	Recondition of Seal Teeth with CM64	-	OEM
	007	Recondition of Hard Face/Mate Face with CM64 and Radii with Inconel 625	-	OEM
	008	Recondition of Hard Face/Mate Face with T800 and Radii with Inconel 625	-	OEM
	009	Recondition of Hard Face with T800 from RBD 191	-	OEM
	028	Molten Salt	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type	
ATA Chapter: 72-31-01		HPC Blade Stage 1			
(2D) P191P08, P191P09, P191P10					
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM	
	004	Repair of the Short Airfoil Tip Length	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
	Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
	(3D) P331P02, P331P04, P331P06, P331P07, P331P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	013	Tip Weld Repair	-	OEM	
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	014	Blending & Reshaping of Airfoil LE Contour	-	OEM	
(Tech Insertion) P391P01, P391P02					
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	015	Tip Weld Repair	-	OEM	
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
Extended Repair 3	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM	
Extended Repair 4	014	Blending & Reshaping of Airfoil LE Contour	-	OEM	



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type	
ATA Chapter: 72-31-02		HPC Blade Stage 2			
(2D) P122P07, P142P02, P142P03, P142P04, P142P05					
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM	
	004	Repair of the Short Airfoil Tip Length	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
	Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
	(3D) P332P01, P332P02, P332P03, P332P04, P332P06, P332P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	013	Tip Weld Repair	-	OEM	
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM	
(Tech Insertion) P392P01, P392P02					
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	005	Repair of the Dovetail RTV Sealant	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM	
	016	Tip Weld Repair	-	OEM	
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM	
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
Extended Repair 3	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM	
Extended Repair 4	015	Blending & Reshaping of Airfoil LE Contour	-	OEM	



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 3		
(2D) P103P03, P103P04, P103P13, P103P15				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 3	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P333P02, P333P03, P333P04, P333P06, P333P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P393P01, P393P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	016	Tip Weld Repair	-	OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 3	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 4	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(2D) P104P01, P104P02, P104P03, P104P04, P104P06, P104P07, P104P08, P104P09, P104P44, P104P43, P104P45, P104P46, P104P42				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P334P01, P334P02, P334P03, P334P05, P334P06, P334P07, P334P08, P334P09, P334P11, P334P13, P334P14, P334P15, P334P16, P334P04, P334P10, P334P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	013	Tip Weld Repair		OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour		OEM
(Tech Insertion) P394P01, P394P02, P394P03, P394P04, P394P05, P394P06, P394P07, P394P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	016	Tip Weld Repair		OEM
Extended Repair 1	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(2D) P105P01, P105P02, P105P03, P105P04, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P42, P105P43, P105P46, P105P47, P105P44, P105P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P335P04, P335P01, P335P02, P335P03, P335P05, P335P06, P335P07, P335P08, P335P10, P335P11, P335P12, P335P13, P335P14, P335P15, P335P16, P335P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P395P01, P395P02, P395P03, P395P04, P395P05, P395P06, P395P07, P395P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-32-03		HPC Blade Stage 6		
(2D) P106P01, P106P02, P106P03, P106P04, P106P06, P106P07, P106P08, P106P09, P106P39, P106P40, P106P41, P106P42, P106P43, P106P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P336P08, P336P01, P336P02, P336P03, P336P04, P336P05, P336P06, P336P07, P336P09, P336P10, P336P11, P336P12, P336P13, P336P14, P336P15, P336P16				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P396P01, P396P02, P396P03, P396P04, P396P05, P396P06, P396P07, P396P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(2D) P107P01, P107P02, P107P03, P107P04, P107P06, P107P07, P107P08, P107P09, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P337P01, P337P02, P337P03, P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03 HPC Blade Stage 8				
(2D) P108P01, P108P02, P108P03, P108P04, P108P06, P108P07, P108P08, P108P09, P108P38, P108P39, P108P42, P108P40, P108P41				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P338P01, P338P02, P338P03, P338P04, P338P05, P338P06, P338P07, P338P08, P338P10, P338P11, P338P12, P338P13, P338P14, P338P15, P338P16, P338P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P398P01, P398P02, P398P03, P398P04, P398P05, P398P06, P398P07, P398P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-03 HPC Blade Stage 9				
(2D) P109P01, P109P02, P109P03, P109P04, P109P06, P109P07, P109P08, P109P09, P109P39, P109P40, P109P41, P109P42, P109P46, P109P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P55, P109P56, P109P57, P109P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(Tech Insertion) P399P01, P399P02, P399P03, P399P04, P399P05, P399P06, P399P07, P399P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0784	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B/P

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-54-02 LPT Blade Stage 1				
338-108-204-0, 338-108-206-0, 338-108-208-0, 338-115-703-0, 338-115-705-0, 338-115-707-0, 338-108-210-0, 338-115-709-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	002	Airfoil Blend Repair (3D-Aero)	-	OEM
	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Full Repair	002	Airfoil Blend Repair (3D-Aero)	-	OEM
	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	005	Weld Build Up Seal Teeth Repair by CM64	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM64	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Extended Repair 1	004	Repair Seal Teeth by Zirc-Ytt Plasma Spray (3D-Aero)	-	OEM
Extended Repair 2	008	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 3	055	Overcoating of the SVPA Protection on the LPT Blades (3D-Aero)	-	OEM
ATA Chapter: 72-54-02 LPT Blade Stage 2				
338-108-304-0, 338-116-303-0, 338-108-305-0, 338-116-304-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	004	Airfoil Blend Repair on Stage 2 (3D-Aero)	-	OEM
Full Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	004	Airfoil Blend Repair on Stage 2 (3D-Aero)	-	OEM
	006	Weld Build Up Hard Face and Mate Face by CM64	-	OEM
	020	Weld Build-Up of Seal Teeth on Tip Shroud by CM64	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM
Extended Repair 2	011	Corrosion Removal from Blade Root Surface	-	OEM
Extended Repair 3	018	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 4	055	Overcoating of the SVPA Protection on the LPT Blades (3D-Aero)	-	OEM
ATA Chapter: 72-54-02 LPT Blade Stage 3				
338-108-403-0, 338-115-902-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Molten Salt	-	OEM
Full Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	005	Airfoil Blend Repair	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM64	-	OEM
	017	Weld Build-Up of Seal Teeth Repair by CM64	-	OEM
	028	Molten Salt	-	OEM
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3 & Stage 4	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B/P

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-54-02				
LPT Blade Stage 4				
338-108-503-0, 338-108-504-0, 338-108-553-0, 338-108-554-0, 338-116-102-0, 338-116-103-0, 338-116-152-0, 338-116-153-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Molten Salt	-	OEM
Full Repair	003	Resetting of Pre-Twist Angle (3D-Aero)	-	OEM
	005	Airfoil Blend Repair	-	OEM
	008	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	009	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	017	Weld Build-Up of Seal Teeth Repair by CM64	-	OEM
	028	Molten Salt	-	OEM
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3 & Stage 4	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-01		HPC Blade Stage 1		
(2D) P191P06, P191P08, P191P09, P191P10, P191P11, P191P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating		OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)		OEM
(3D) P331P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)		OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)		OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)		OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)		OEM
Extended Repair 2	014	Blending & Reshaping of Airfoil LE Contour (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 2		
(2D) P122P01, P122P02, P122P07, P142P01, P142P02, P142P03, P142P04, P142P05, P142P06				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)	-	OEM
(3D) P332P06, P332P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 3		
(2D) P103P03, P103P04, P103P11, P103P13, P103P15, P103P17, P103P18				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)	-	OEM
Extended Repair 3	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair		OEM
(3D) P333P06, P333P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)		OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)		OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)		OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06, P332P06, P333P05)		OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)		OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(2D) P104P01, P104P02, P104P03, P104P04, P104P05, P104P06, P104P07, P104P08, P104P09, P104P38, P104P39, P104P40, P104P41, P104P44, P104P43, P104P45, P104P46, P104P50, P104P51, P104P52, P104P53, P104P42				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(3D) P334P09, P334P11, P334P13, P334P14, P334P15, P334P16, P334P10, P334P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(2D) P105P01, P105P02, P105P03, P105P04, P105P05, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P22, P105P23, P105P24, P105P25, P105P42, P105P43, P105P46, P105P47, P105P50, P105P51, P105P52, P105P53, P105P44, P105P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(3D) P335P10, P335P11, P335P12, P335P13, P335P14, P335P15, P335P16, P335P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 6		
(2D) P106P01, P106P02, P106P03, P106P04, P106P05, P106P06, P106P07, P106P08, P106P09, P106P18, P106P19, P106P20, P106P21, P106P39, P106P40, P106P41, P106P42, P106P43, P106P46, P106P47, P106P48, P106P49, P106P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 6		
(3D) P336P09, P336P10, P336P11, P336P12, P336P13, P336P14, P336P15, P336P16				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(2D) P107P01, P107P02, P107P03, P107P04, P107P05, P107P06, P107P07, P107P08, P107P09, P107P18, P107P19, P107P20, P107P21, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43, P107P46, P107P47, P107P48, P107P49				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(3D) P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 8		
(2D) P108P01, P108P02, P108P03, P108P04, P108P05, P108P06, P108P07, P108P08, P108P09, P108P18, P108P19, P108P20, P108P21, P108P38, P108P39, P108P42, P108P46, P108P47, P108P48, P108P49, P108P40, P108P41				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 8		
(3D) P338P10, P338P11, P338P12, P338P13, P338P14, P338P15, P338P16, P338P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P332P06, P333P05)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 9		
(2D) P109P01, P109P02, P109P03, P109P04, P109P05, P109P06, P109P07, P109P08, P109P09, P109P18, P109P19, P109P20, P109P21, P109P39, P109P40, P109P41, P109P42, P109P46, P109P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P55, P109P56, P109P57, P109P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-01		HPC Blade Stage 1		
(3D) P331P01, P331P02, P331P04, P331P06, P331P07, P331P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	007	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P391P01, P391P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	015	Tip Weld Repair	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 3	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 4	007	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-02		HPC Blade Stage 2		
(3D) P332P01, P332P02, P332P03, P332P04, P332P06, P332P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	007	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P392P01, P392P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 3	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 4	007	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 3		
(3D) P333P01, P333P02, P333P03, P333P04, P333P06, P333P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	007	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P393P01, P393P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 3	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 4	007	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(3D) P334P01, P334P02, P334P03, P334P05, P334P06, P334P07, P334P08, P334P09, P334P11, P334P13, P334P14, P334P15, P334P16, P334P04, P334P10, P334P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P394P01, P394P02, P394P03, P394P04, P394P05, P394P06, P394P07, P394P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(3D) P335P04, P335P01, P335P02, P335P03, P335P05, P335P06, P335P07, P335P08, P335P10, P335P11, P335P12, P335P13, P335P14, P335P15, P335P16, P335P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P395P01, P395P02, P395P03, P395P04, P395P05, P395P06, P395P07, P395P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 6		
(3D) P336P08, P336P01, P336P02, P336P03, P336P04, P336P05, P336P06, P336P07, P336P09, P336P10, P336P11, P336P12, P336P13, P336P14, P336P15, P336P16				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P396P01, P396P02, P396P03, P396P04, P396P05, P396P06, P396P07, P396P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(3D) P337P01, P337P02, P337P03, P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 8		
(3D) P338P01, P338P02, P338P03, P338P04, P338P05, P338P06, P338P07, P338P08, P338P10, P338P11, P338P12, P338P13, P338P14, P338P15, P338P16, P338P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P398P01, P398P02, P398P03, P398P04, P398P05, P398P06, P398P07, P398P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 9		
(2D) P109P39, P109P40, P109P41, P109P46, P109P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P55, P109P56, P109P57, P109P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blending & Contour of Airfoil LE	-	OEM
(Tech Insertion) P399P01, P399P02, P399P03, P399P04, P399P05, P399P06, P399P07, P399P08				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-54-01		LPT Blade Stage 1		
338-108-204-0, 338-108-206-0, 338-108-208-0, 338-115-703-0, 338-115-705-0, 338-115-707-0, 338-108-210-0, 338-115-709-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Full Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	005	Weld Build Up Seal Teeth Repair by CM 64	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM 64	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Extended Repair 1	004	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM
Extended Repair 2	008	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 3	055	Overcoating of the SVPA Protection on the Low Pressure Turbine Blades Stage 1	-	OEM
ATA Chapter: 72-54-02		LPT Blade Stage 2		
338-108-304-0, 338-116-303-0, 338-108-305-0, 338-116-304-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	004	Airfoil Blend Repair	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	004	Airfoil Blend Repair	-	OEM
	006	Weld build up Hard Face and Mate Face by CM 64	-	OEM
	020	Weld build-up Seal Teeth On Tip Shroud by CM64	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM
Extended Repair 2	011	Corrosion Removal on LPT Blades Root by Blending on Stage 2	-	OEM
Extended Repair 3	018	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 4	055	Overcoating the SVPA Protection on the Low Pressure Turbine Blades Stage 2	-	OEM
ATA Chapter: 72-54-02		LPT Blade Stage 3		
338-108-403-0, 338-115-902-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM 64	-	OEM
	017	Weld Build Up Seal Teeth Repair by CM64	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3 & Stage 4	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 4</u>		
338-108-503-0, 338-108-504-0, 338-108-553-0, 338-108-554-0, 338-116-102-0, 338-116-103-0, 338-116-152-0, 338-116-153-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	008	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	009	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	017	Weld Build Up Seal Teeth Repair by CM64	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3 & Stage 4	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 4		
6A4254, 6A7504, 6A7635				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6010	Repair Damage By Material Removal (repair not applicable for P/N 6A4254)	-	OEM
	6066	Vibro Polish To Restore The Surface Finish (repair not applicable for P/N 6A4254)	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6214	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6050	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0505	Ultrasonic Inspection Of V2500-SB-ENG-72-0295 Standard Blade Roots	-	OEM
Extended Repair 4	SB 72-0373	Ultrasonic Inspection Of Blade Roots	-	OEM
Extended Repair 5	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 5		
6A4198, 6A8451				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6011	Repair Damage By Material Removal	-	OEM
	6067	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6215	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6051	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
Extended Repair 4	SB 72-0585	Inspection Of The HPC Stage 5 Rotor Blade Retaining Plate Slot	-	OEM
Extended Repair 5	SB 72-0586	Sampling Of The HP Compressor Stage 5 Rotor Blade Retaining Plate Slot	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 6		
6A7405C01, 6A7405C02, 6A7406, 6A7407, 6A8321, 6A8322, 6A8323, 6A8320				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6012	Repair Damage By Material Removal	-	OEM
	6068	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6495	Restore The Anti-Fret Treatment	-	OEM
	Full Repair TTX	6012	Repair Damage By Material Removal	-
	6068	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6495	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6052	Weld Repair The Airfoil (TTX)	-	OEM
	6052	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
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Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 7		
6A4905, 6A4906, 6A4907C01, 6A4907C02, 6A6462, 6A6463, 6A6469C01, 6A6469C02, 6A8312, 6A8313, 6A8314, 6A8315				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6013	Repair Damage By Material Removal	-	OEM
	6069	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6496	Restore The Anti-Fret Treatment	-	OEM
Full Repair TTX	6013	Repair Damage By Material Removal		OEM
	6069	Vibro Polish To Restore The Surface Finish		OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening		OEM
	6496	Restore The Anti-Fret Treatment		OEM
Extended Repair 1	6152	Restore The Fatigue Strength On The Root By Shot Peen		OEM
Extended Repair 2	6053	Weld Repair The Airfoil (TTX)		OEM
	6053	Weld Repair The Airfoil		OEM
Extended Repair 3	SB 72-0252	HPC Introduction Of Stage 7 and 8 Rotor Blades With AU Tip Coating Removed		OEM
Extended Repair 4	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 8		
6A4908, 6A4909, 6A4910C01, 6A4910C02, 6A6464, 6A6470C01, 6A6470C02, 6A6465				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6014	Repair Damage By Material Removal	-	OEM
	6070	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6497	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6152	Restore The Fatigue Strength On The Root By Shot Peen		OEM
Extended Repair 2	9054	Weld Repair The Airfoil		OEM
Extended Repair 3	SB 72-0252	HPC Introduction Of Stage 7 and 8 Rotor Blades With AU Tip Coating Removed		OEM
Extended Repair 4	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
Extended Repair 5	SB 72-0599	Inspection Of The HPC Stage 8 Locking Blade Corner Radius		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 9		
6A4211C01, 6A4211C02, 6A4726, 6A4846, 6A5645, 6A6566				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6015	Repair Damage By Material Removal	-	OEM
	6071	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9055 (ADDS19VG292)	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 10		
6A4221, 6A4222C01, 6A4222C02, 6A4727, 6A5646, 6A6567				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6016	Repair Damage By Material Removal	-	OEM
	6072	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9056 (ADDS19VG291)	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 11		
6A4251C01, 6A4251C02, 6A4253, 6A4728, 6A5647, 6A6568				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6017	Repair Damage By Material Removal	-	OEM
	6073	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9057 (ADDS19VG290)	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 12		
6A4206, 6A4207C01, 6A4207C02, 6A4729, 6A5648, 6A5947				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6018	Repair Damage By Material Removal	-	OEM
	6074	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9058 (ADDS17VG215)	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 3</u>		
6A4401, 6A5677, 6A5678, 6A7476, 6A7477, 6A7729, 6A7730, 6A4402				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6034	Repair Surface Damage By Material Removal	-	OEM
	6076	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6182	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 4</u>		
6A5679, 6A7478, 6A7558, 6A4370				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6035	Repair Surface Damage By Material Removal	-	OEM
	6077	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6183	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 5</u>		
6A5762, 6A5763, 6A7479, 6A7480, 6A7559, 6A7560, 6A4331, 6A4332				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6036	Repair Surface Damage By Material Removal	-	OEM
	6078	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6184	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 6</u>		
6A4230C01, 6A4230C02, 6A4231, 6A7423C01, 6A7423C02, 6A7424, 6A7481, 6A7482C01, 6A7482C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
	6499	Vibro Polish To Restore The Surface Finish	-	OEM
	6503	Repair The Airfoil By Material Removal	-	OEM
Extended Repair 1	6490	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 7</u>		
6A4213C01, 6A4213C02, 6A4215, 6A4216, 6A7425C01, 6A7425C02, 6A7426, 6A7427, 6A7483, 6A7484, 6A7485C01, 6A7485C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6025	Repair The Airfoil By Material Removal	-	OEM
	6080	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6060	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 8</u>		
6A4245C01, 6A4245C02, 6A4246, 6A4248, 6A4249, 6A4250, 6A7486, 6A7487, 6A7488, 6A7489, 6A7490C01, 6A7490C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6026	Repair The Airfoil By Material Removal	-	OEM
	6081	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6061	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 9</u>		
6A4229C01, 6A7491, 6A7492, 6A7493, 6A7494C01, 6A7494C02, 6A4227, 6A4226, 6A4229C02, 6A4228				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6027	Repair The Airfoil By Material Removal	-	OEM
	6082	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6062	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 10</u>		
6A4223C01, 6A4223C02, 6A4224, 6A4225, 6A7428C01, 6A7428C02, 6A7430, 6A7495, 6A7496, 6A7497C01, 6A7497C02, 6A7429				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6028	Repair The Airfoil By Material Removal	-	OEM
	6083	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6063	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 11</u>		
6A4237C01, 6A4237C02, 6A4238, 6A4239, 6A4240, 6A4241, 6A7498, 6A7499, 6A7500, 6A7501, 6A7502C01, 6A7502C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6029	Repair The Airfoil By Material Removal	-	OEM
	6084	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6064	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage IGV</u>		
6A4201, 6A4203, 6A5653, 6A5655, 6A7472, 6A7474, 6A7723, 6A7725, 6A8405, 6A8407				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6033	Blend Repair	-	OEM
	6075	Restore The Surface Finish	-	OEM
Extended Repair 1	6181	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray	-	OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-50-32</u>		<u>LPT Blade Stage 3</u>		
3A2055, 3A2373				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4204	Blend Repair the KES	-	OEM
	4206	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4298	Touch-Up Coating		OEM
	4300	Strip and Recoat the Aluminide Coating		OEM
	4306	Restore Shroud Pre-Twist		OEM
	4509	Blend Repair for Surface Damage		OEM
	4511	Restore Shroud Pre-Twist		OEM
	Full Repair	4204	Blend Repair the KES	-
4288		Weld Build-Up of Outer Shroud Hardface	-	OEM
4297		Weld Build-Up of KES		OEM
4298		Touch-Up Coating		OEM
4300		Strip and Recoat the Aluminide Coating		OEM
4306		Restore Shroud Pre-Twist		OEM
4509		Blend Repair for Surface Damage		OEM
4510		Weld Build-Up of KES		OEM
4511		Restore Shroud Pre-Twist		OEM
4512		Weld Build-Up of Outer Shroud Hardface		OEM
4206		Blend Repair the Shroud Notch Radius Crack		OEM
<u>ATA Chapter: 72-50-32</u>		<u>LPT Blade Stage 4</u>		
3A1804, 3A2374, 3A2923				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4292	Blend Repair for Surface Damage		OEM
	4301	Blend Repair the KES		OEM
	4294	Touch-Up Coating	-	OEM
	4296	Strip and Recoat the Aluminide Coating	-	OEM
	4305	Restore Shroud Pre-Twist		OEM
	4345	Blend Repair the Shroud Notch Radius Crack		OEM
	4537	Blend Repair for Surface Damage		OEM
	4539	Restore Shroud Pre-Twist		OEM
Full Repair	4287	Weld Build-Up of Outer Shroud Hardface		OEM
	4292	Blend Repair for Surface Damage	-	OEM
	4293	Weld Build-Up of KES		OEM
	4301	Blend Repair the KES		OEM
	4305	Restore Shroud Pre-Twist	-	OEM
	4345	Blend Repair the Shroud Notch Radius Crack		OEM
	4519	Weld Build-Up of KES		OEM
	4537	Blend Repair for Surface Damage		OEM
	4538	Weld Build-Up of KES		OEM
	4539	Restore Shroud Pre-Twist		OEM
	4540	Weld Build-Up of Outer Shroud Hardface		OEM
	4294	Touch-Up Coating	-	OEM
4296	Strip and Recoat the Aluminide Coating	-	OEM	



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Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-50-32</u>		<u>LPT Blade Stage 5</u>		
3A1805, 3A2475				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4191	Blend Repair for Surface Damage	-	OEM
	4192	Blend Repair the KES	-	OEM
	4193	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4304	Restore Shroud Pre-Twist	-	OEM
Full Repair	4191	Blend Repair for Surface Damage	-	OEM
	4192	Blend Repair the KES	-	OEM
	4193	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4286	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4291	Weld Build-Up of KES	-	OEM
	4304	Restore Shroud Pre-Twist	-	OEM
	4440	Weld Build-Up of KES	-	OEM
<u>ATA Chapter: 72-50-32</u>		<u>LPT Blade Stage 6</u>		
3A1806, 3A2704				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4185	Blend Repair for Surface Damage	-	OEM
	4186	Blend Repair the KES	-	OEM
	4187	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4303	Restore Shroud Pre-Twist	-	OEM
Full Repair	4185	Blend Repair for Surface Damage	-	OEM
	4186	Blend Repair the KES	-	OEM
	4187	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4285	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4290	Weld Build-Up of KES	-	OEM
	4303	Restore Shroud Pre-Twist	-	OEM
4560	Weld Build-Up of KES	-	OEM	
<u>ATA Chapter: 72-50-32</u>		<u>LPT Blade Stage 7</u>		
3A1807, 3A2477				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4179	Blend Repair for Surface Damage	-	OEM
	4180	Blend Repair the KES	-	OEM
	4181	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4302	Restore Shroud Pre-Twist	-	OEM
Full Repair	4179	Blend Repair for Surface Damage	-	OEM
	4180	Blend Repair the KES	-	OEM
	4181	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4284	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4289	Weld Build-Up of KES	-	OEM
	4302	Restore Shroud Pre-Twist	-	OEM
4439	Weld Build-Up of KES	-	OEM	



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 Select One

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 4		
6A8738				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6010	Repair Damage By Material Removal	-	OEM
	6066	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6214	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 5		
6B1346				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6011	Repair Damage By Material Removal	-	OEM
	6067	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6215	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 6		
6A8732, 6A8733, 6A8797, 6A8798, 6B1494				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6012	Repair Damage By Material Removal	-	OEM
	6068	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6495	Restore The Anti-Fret Treatment	-	OEM
	Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair
ATA Chapter: 72-41-15		HPC Blade Stage 7		
6A8741, 6A8742, 6A8743, 6A8744, 6B1495				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6013	Repair Damage By Material Removal	-	OEM
	6069	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6496	Restore The Anti-Fret Treatment	-	OEM
	Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 Select One

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 8		
6A8745, 6A8746, 6A8747, 6A8748, 6B1496				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6014	Repair Damage By Material Removal	-	OEM
	6070	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6497	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 9		
6A8749, 6A8750, 6A8751, 6A8752				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6015	Repair Damage By Material Removal	-	OEM
	6071	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 10		
6A8753, 6A8754, 6A8755, 6A8756				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6016	Repair Damage By Material Removal	-	OEM
	6072	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 11		
6A8757, 6A8758, 6A8759, 6A8760				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6017	Repair Damage By Material Removal	-	OEM
	6073	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER
ATA Chapter: 72-41-15		HPC Blade Stage 12		
6A8761, 6A8762, 6A8763, 6A8764				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6018	Repair Damage By Material Removal	-	OEM
	6074	Vibro Polish To Restore The Surface Finish	-	OEM
	6150	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	SH TO 72-41-15 039	Tip Welding of HPC Blades Stages 4 to 12	OEM Equivalent Repair	DER



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Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 Select One

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 3</u>		
6A8720, 6B1271, 6B1273, 6A8721, 6B1272				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6034	Repair Surface Damage By Material Removal	-	OEM
	6076	Vibro Polish To Restore The Surface Finish	-	OEM
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 4</u>		
6A8731, 6B1274, 6B1275				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6035	Repair Surface Damage By Material Removal	-	OEM
	6077	Vibro Polish To Restore The Surface Finish	-	OEM
	6183	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray	-	OEM
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage 5</u>		
6A8725, 6B1277, 6A8728, 6B1276				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6036	Repair Surface Damage By Material Removal	-	OEM
	6078	Vibro Polish To Restore The Surface Finish	-	OEM
	6184	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray	-	OEM
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 6</u>		
6A8767, 6A8766, 6A8765				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
	6503	Repair The Airfoil By Material Removal	-	OEM
	6499	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 7</u>		
6A8769, 6A8768, 6A8770				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6025	Repair The Airfoil By Material Removal	-	OEM
	6080	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 8</u>		
6A8774, 6A8775, 6A8772, 6A8776, 6A8773				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6026	Repair The Airfoil By Material Removal	-	OEM
	6081	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER



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47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 Select One

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 9</u>		
6A8782, 6A8781, 6A8780, 6A8779, 6A8778				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6027	Repair The Airfoil By Material Removal	-	OEM
	6082	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 10</u>		
6A8783, 6A8785, 6A8786, 6A8784				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6028	Repair The Airfoil By Material Removal	-	OEM
	6083	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER
<u>ATA Chapter: 72-41-22</u>		<u>HPC Vane Stage 11</u>		
6A8789, 6A8790, 6A8791, 6A8788, 6A8787				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6029	Repair The Airfoil By Material Removal	-	OEM
	6084	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	SH TO 72-41-22 012	Tip Welding of HPC Vanes	OEM Equivalent Repair	DER
<u>ATA Chapter: 72-41-32</u>		<u>HPC Vane Stage IGV</u>		
6B1269, 6B1270				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	6033	Blend Repair	-	OEM
	6075	Restore The Surface Finish	-	OEM